Puma LFT

Transportable automatic "Resistance/Capacitance & Capacitance unbalances" (RCKE) test instrument



DESCRIPTION

This RCKE testing system is developed for the intermediate testing of long distance pairs, triads, and quads on the field up to 40 pairs. It is transportable in a rolling housing.

The LF parameters measuring technology provides a self-calibration. It is designed to test pairs and quads. Four measuring frequencies are integrated in the capacitance bridge allowing measurements at 12.5Hz, 125Hz, 800Hz and 1000Hz, respectively.

Puma LFT can be customized up to 40 pairs (or 20 quads) for single end measurements.

KEY FEATURES

- A high precision automatic solution
 - Quality inspection, with very high accuracy
 - User friendly and easy to operate
 - Automatized testing sequences
 - Rolling transportable to be used on the field
 - o Controlled by external computer with an intuitive and user-friendly software
- Flexible and modular
 - State of the Art software package
 - Integrated data storage and management system
 - Highly modular to fit any requirements
 - o Capability of networking and allowing for remote maintenance





TECHNICAL SPECIFICATIONS

	Description	Designation for pairs	Designation for quads	Accuracy	Scale		
Parameters	Conductor resistance	Ra, Rb	Ra, Rb, Rc, Rd	\pm 0,1% \pm 10 m Ω	0 - 20000 Ω		
	Loop resistance	R	R1, R2				
	Resistance unbalance	DR	DR1, DR2, DR3	Computed	%, Ω		
	Capacitance	С	C1, C2, C3	\pm 0,25% \pm 10pF at 1000 Hz \pm 0,25% \pm 10pF at 800 Hz \pm 0,25% \pm 10pF at 125 Hz \pm 0,25% \pm 50pF at 12,5Hz	0 – 600nF 0 – 600nF 0 – 5000nF 0 – 5000nF		
	Capacitance unbalance to ground	Ei, Ea, E	Ei1-Ei3, Ea1-Ea3, E1-E3	± 1% ± 6pF at 1000 Hz ± 1% ± 6pF at 800 Hz ± 1% ± 6pF at 125 Hz	0 – 20nF 0 – 20nF 0 – 200nF 0 – 200nF		
	Capacitance unbalance	к	K1 – K12	± 1% ± 30pF at 12,5 Hz			
	Note: The given accuracies are worst cases. Typical accuracy is twice better as specified.						
	 Additional calculated parameters Mutual Inductance L (μH) and L/R ratio (μH/Ω) Secondary parameters Attenuation (Insertion Loss) and Characteristic Impedance (100Hz – 10kHz 						
	- Absolute ma - Minimum mo - Absolute mi - Average val - Absolute ave	easured value easured value nimum measured ue erage value	- RMS - Upper quality factor - Lower quality factor - Quality factor - Variance - Standard deviation				
Components	 One automatic RCKE tester type Puma based on the LF kit 9100 (bridge technology) One connecting frame (for 8, 16, 32 or 40 pairs) Two USB inputs for the 9100 LF measuring unit and Hydra communication bus One power cord One operating manual 						
Supply Voltage	100 - 240 VA	C / 50 - 60 Hz / Co	onsumption: 25 W				
Dimensions (Width x Depth x Height)	600 x 400 x 460 cm, weight 22 Kg						
Article No	18.9100.0004.0						

COMPONENTS

We deliver:

- One 9100 measurement device
- Low Frequency measurement software
- One connecting frame
- ISO 17025 Certificate

REQUIRED COMPONENTS

• External laptop/computer

AVAILABLE OPTIONS

The equipment can be completed with:

- 9000 RCKE ISO 17025 certified standards
- Maintenance contract
- Spare parts

AESA proposes other specific equipment for high frequency and high voltage measurements

KEY BENEFITS

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USER-FRIENDLY

- Self-cutting knives for a fast cable connection
- Automatized testing sequences
- Multilingual software
- Direct results without post calculation



ACCURATE

- The equipment is ISO/IEC 17025 certified and checked against traceable calibration standards
- The risk of human error is reduced to its strict minimum
- No movable parts for maximum measurement speed, accuracy and reliability

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SMART

- All data (results and conditions) are saved in the internal PC
- Reports can be printed
- Data can be exported through the LAN in an ASCII or XLS file

OVERVIEW

SYSTEM

The system consists of a transportable rolling housing integrating a central measuring unit and a connection table. Robust mechanical design to facilitate maintenance and servicing operations.

LOW FREQUENCY PARAMETERS (RCKE - L)

The low frequency parameters unit is designed to measure wires, pairs, triads or quads.

The resistances R and DR are measured according to the 4 points method (Kelvin).

The capacitances CKE can be measured at different frequencies to accommodate different cable lengths. (*Please refer to our application note 'Length Restrictions in Cable Testing'*).

The inductances L and L/R ratio are computed from other LF parameters

The unit provides self-calibration.

Measured parameters	<u>Pairs</u>	<u>Triads</u>	<u>Quads</u>
Conductor Resistance	Ra, Rb	Ra, Rb, Rc	Ra, Rb, Rc, Rd
Loop Resistance	R	R1	R1, R2
Resistance unbalanced (computed)	DR	DR1	DR1, DR2, DR3
Capacitance	С	C1	C1, C2, C3
Capacitance unbalanced	K	K1	K1-K12
Capacitance unbalanced to ground	Ei, Ea, E	Ei1, Ea1, E1	Ei1-Ei3, Ea1-Ea3, E1-E3
Inductance (computed)	L	L1	C1, C2, C3
Inductance / Resistance ratio (computed)	L/R	L1/R1	L1/R1, L2/R2

SOFTWARE

The measuring system is equipped with a quality data management software which allows to prepare a measurement, to control the Puma to automatically acquire all the values of the defined parameters, to evaluate the results, to provide the measurement reports in the desired format, and to finally save or export the measured values.

The software has been developed in the Microsoft® Windows™ environment and complies with the Windows features.

Creation and administration of test specification

The early creation of "Test Plan" file allows to define:

- the successive measuring sequences (Line test, LF...)
- the appropriated limits and conditions
- the configuration of reports

The test plan is created only once per cable type and can be saved and re-used accordingly.

Possibility to create an unlimited number of cable specifications and test sequences.

These "test specifications" will be stored with an individual customised name and are easily retrievable.

Measurement

The operator only needs to connect the cable on the frame, set the right test plan, fulfil the specific data (order number, operator name,...) and start the full automatic measurement.

- Preliminary line test to verify the cable connection (short cut, crossover,...)
- In case of problem, the operator can repeat the measurement or continue by accepting the wrong value.

Reporting

Report generation is set in the test plan and is automatically generated.

The results may be displayed, printed, stored as PDF files, exported (e.g. Excel) or sent by email.

Filters and search criteria normally generate sample lists which facilitate multiple further actions such as:

- Display and process measured values
- Print reports and labels

Evaluation

All data is available for evaluation at any time. Thus, all test data of a cable can be collectively evaluated and printed. Some examples of how to perform evaluations are:

- Sample list sorted by test order
- Search with pre-defined or customized filters through the data pool
- Generate quality charts (statistics)
- Statistical distribution (Gauss type curve)
- Evolution and parameter survey as function of time
- Measurements repartition in a defined time period to determine the testing load

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Data management

Connected to CIQ (AESA quality data management system), all data gathered can be used for further statistical evaluations and combined with other measurements gathered during the complete manufacturing process, from incoming good inspection to the dispatch of the finished product.

Options

1. Laptop/Personal Computer

An external computer is required to drive the Puma LFT. It can be either provided by the customer or provided by AESA.

2. Set of ISO 17025 certified LF standards type AESA 9000

Article No: 45.9000.0001.0

This set of "Low Frequency" standards, certified ISO 17025, allows the periodic calibration, thus proving the accuracy of the complete measurement system. The kit is composed of:

- Standard type 9001	C1,2	19,20 nF	± 0,1 % ± 30 ppM/°C
- Standard type 9002	C1,2	192,0 nF	± 0,1 % ± 30 ppM/°C
- Standard type 9003	C3	16,0 nF	± 0,1 % ± 30 ppM/°C
	K1, K2, K3	16000 pF	± 0,1 % ± 30 ppM/°C
- Standard type 9004	E1, E2, E3	12000 pF	± 0,1 % ± 30 ppM/°C
- Standard type 9005	RA, RD	192 Ω	± 0,01 % ± 2 ppM/°C
	RB, RC	1920 Ω	± 0,01 % ± 2 ppM/°C





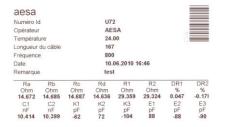
3. Set of Spare parts

AESA is recommending following set of spare parts for securing operations during two years:

- 1 KM measuring bridge 9100.02
- 1 RM measuring bridge 9100.03
- 1 AZU relay matrix board 9100.05
- 1 CPU board 9100.00
- 1 set of different hardware

- 1x4 pairs boards
- 10 blades
- 1 set of relays
- 1 set of fuses

4. Sticker printer type QL-700



This printer is directly connected to the USB port of the Puma. It allows printing stickers.

0,01 % ± 2 ppM/°C

Article No: 50.0900.0004.0



