LINEAR RESISTANCE MEASUREMENT ON-THE-LINE



ResTest 8136

The <u>compact</u> version is the solution to measure on the stranding machine when space is limited



DESCRIPTION

Cables are usually supplied with an unnecessary and costly excess of material (at least 2-5% safety margin). Reliable, non-destructive measurement directly on the stranding machine reduces the safety margin, resulting in significant savings.

Sometimes the space available on the stranding line does not allow the use of ResTest 8134. In such cases, Restest 8136 can be substituted. It offers the same functionalities. However, on this compact model, the measurement is performed on a 50 cm ruler and the specifications are subsequently restricted.

KEY FEATURES

- Special compact version
 - o specially designed for use where space is limited on the production line
- Suitable for several types of conductors
 - class 1 (solid); 2 (stranded) and sector shaped conductors
 - o for copper up to 630mm2 and aluminium up to 95mm2

• Important savings

- o raw material savings enable pay-back in less than one year
- testing without generation of any scrap
- o rapid check of production adjustment effects thanks to a short feedback loop

• Overall accuracy

- o our specification relates to the overall measurement, not only to the instrument
- \circ $% \$ no earth/ground insulation thanks to AESA's patented technology





TECHNICAL SPECIFICATIONS

Measuring ra	ange	9 μΩ - 7000 μΩ						
Measuring le	ngth	500 mm						
Mechanical of (max. sample OD		Max Ø 60 mm / 2	2.36"					
		Copper			Aluminium			
Sections			5 – 630 mm² /G – 1'250 MCM		6 – 95 mm² 9 AWG – 3/0 AWG		;	
Accuracy	Class 1 (solid)	< 630 mm ²	< 1'250 MCM	± 0.1%	< 95 mm ²	< 3/0 AWG	± 0.1%	
(± 3 digits)	Class 2 (stranded)	< 630 mm ²	< 1'250 MCM	± 0.1%	< 95 mm ²	< 3/0 AWG	± 0.1%	
	Sectors	< 630 mm ²	< 1'250 MCM	± 0.1%	< 95 mm ²	< 3/0 AWG	± 0.1%	
		± 0.4% with micro Note: The accuracy n	•	0 ,	l construction characte	ristics of the tested st	rand	
Resolution		5 digits						
Operating me	odes		de for productior ode for supervise		Stop button) screen with passv	vord locked scree	ens)	
Display		State-of-the-art in	nterface thanks t	o a 10" toucł	nscreen			
Conductor te range	mperature	5 - 65°C						
Stabilization	time	Usually 3 to 25 r	ninutes					
Supply voltage		 Total consumption: 6 KW (230 W without controlled heating) European version: 3 x 400V (340-440V) 50Hz US & Japanese version: 3 x 205V (175-225V) 50-60Hz 						
Components		 Measuring ruler with all integrated components (temperature probes, voltage and current knives) Movable and adjustable trolley (height & inclination) Control unit (with embedded touchscreen, PC, metrology,) ISO 17025 Certificate 						
Interfaces		2 x USB (e.g. for 1 x Display Port 2 x RJ45 for LAN	connector for ext	ernal monito	r			
Dimensions		1050 x 770 x 137	70 mm (41.3" x 3	0.3" x 53.9")				
Weight		≈120 kg (265 lb)						
Article No		31.8136.0001.0						

OPTIONS

- ISO 17025 control box (to verify the metrology unit)
- ISO 17025 copper rod (to verify the overall measurement)
- Printer (for labels or full page)
- Protective cover
- Maintenance contract

ALTERNATIVES

- on-the-line ResTest 8135 for copper and aluminium (hydraulic jaws) ResTest 8134 for copper (without hydraulic jaws)
- for samples Several models for production and laboratory (see specific ResTest family brochure)

KEY BENEFITS







AESA F	A SA ResTest Resistance	Bridge	
ID	AESA310	Sn :	1#05659
Date	4/15/2011	Time	8:49:00 AM
a_CU	0.393 %/°C	0N1	20 °C
Rmes	+3.8109 Ω/km	Duration	00:00:14 / 2
Tmes	+20.70 °C		

ROI < 1 year

thus rapidly generating significant savings

Testing ON-THE-LINE generates profits

USERFRIENDLY

- ResTest is multilingual
- Direct results without post calculation
- Simple Start/Stop button for use in production
- Advanced mode for supervisor use

ACCURATE

- The equipment is certified ISO 17025
- Specifications apply to the overall measurement
- All uncertainties are mastered, the risk of human error is reduced to its minimum
- Hydraulic cable grips ensure reliable results

EFFICIENT

- Measurement directly on the stranding machine
- Elimination of destructive sample cutting
- Usable on several production lines (trolley)
- Short measuring time (integrated heating system)
- No need for water for temperature stabilisation
- No need for earth/ground insulation

SMART

- All data (results and conditions) are saved in the internal PC
- Labels can be printed directly on site
- Data can be exported through the LAN
- Traceability is easily managed

COST EFFECTIVE

- High accuracy allows raw material savings
- Fast ROI therefore savings at short term
- Simplicity of use reduces operational costs
- Reliable information allows process improvement
- On-the-line measurement allows raw material savings. Example of financial benefits :
 - Annual consumption 5'000 tons
 - Copper price (May 2021) USD 9'960.-/ton
 - Decrease in margin 50 tons (1%)
 - Savings USD 498'000 / year

The purchase of ResTest 8136 is not a cost but a rewarding investment

DESCRIPTION

Temporary stop the production line, position and adjust the equipment towards the rope (height and slope). Tighten the jaws and close the cover. Set the basic data and start the measurement.

The equipment measures the rope temperature and the heating elements enable the whole area surrounding the measurement setup to quickly be brought up to the temperature of the conductor. All the heating elements are electronically regulated and controlled by microprocessor. After a few minutes only, the temperature is stabilized.

The equipment induces a regulated alternative current in the conductor and measures the difference of potential over a predetermined length. The resistance is calculated from the voltage to current ratio. The built-in probe measures the temperature of the conductor under test in order to display the corrected resistance value as function of the chosen nominal temperature.

A signal notifies the operator when the displayed measuring value is valid. The value can be read or printed. At the end of the measurement, the operator may remove the equipment to continue the production.

INTERFACE

ResTest 8136 measurer is supplied with a 10" lighted screen PCT-sensor covered with a protection glass (unbreakable), perfectly suitable for a production use. Interface can be supplied in the language of your choice (English, French, Chinese, Arabic, Russian etc.) and changed directly by the user if needed. The front panel is made of the screen and an illuminated button giving indication of the measurement status. This button is specially designed for production use, where the operator can easily start/stop the measurement.



On the back panel, 2 USB ports are available to connect

a printer, keyboard or mouse. 2 x RJ-45 allow the connection to another computer in your network, or during a possible remote maintenance with AESA using Teamviewer. One Display Port connector can be used to connect an external monitor (laboratory use for example).

INTEGRATED FUNCTIONS

Creation of a library of strand specifications

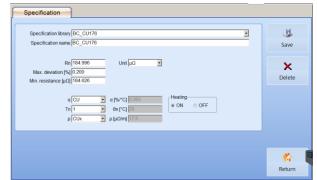
Each specification includes:

- A specification name
- The nominal resistance
- The maximum allowed deviation
- The nominal temperature
- The material being used and its physical constants α (temperature coefficient) and ρ (resistivity)

START A MEASUREMENT

The users can access to two different menus:

Direct measurement: All parameters can be modified (as α: Temperature coefficient, ρ Resistivity, allowing to show the section of the conductor in [mm²], On: Nominal temperature at which the resistance value is given (generally 20 [°C] etc.) Libraries of these coefficients are available in a dedicated Menu. They can be completed depending on your needs.



2. **Specification measurement**: The operator preselects a specification (created previously by a supervisor). Graphical information is also available. It is possible to select previous measurement and to print the last value measured.

All measurements are stored thanks to an internal PC. The data can be used for post-analysis, measurement verifications or printing if needed.

Graphical display

The measurement window allows following, second after second, the evolution of the resistance and temperature values as the automatic temperature stabilization process moves on.

All possible data are given in this window, including:

- The measurement status versus the specification at the end of the process,
- The deviation to the specification,
- The margin in percentage to the limit (the raw material given away
- The measurement duration
- Cross-section in mm²



Reporting

The user has the possibility to create its own report, with a title and the company logo, a set of freely definable fields and all available information related to the measurement itself.

The report can be generated as a printed page or, in a condensed format, on a sticker.

AESA offers a dedicated sticker printer as an option. The size of the stickers can be defined in the AESA software.

General	Device	Printer About .Calibration
Logo AESA Cortaillo Title AESA Cortaillod Bastast	ıd 🎾	AESA Cortaillod
Header texts		Date 21.03.2016 Time 12:12 α 0.393 %/°C θΝ 20 °C ε 0.4 °C
Order number Manufacturing number	Order number Manufacturing number	RN 17.6 μΩ/m DMax 0.20 % Range
Reel number	Reel number	
Machine number	Machine number	ID 1234506789
Operator name	Operator name	1234506789
Specification	Specification name	Meas, status: Pass out of tolerance
#	α[%/°C]	meas, status; Pass out of tolerance
#	Material	
#	Nominal resistance •	
#	Nominal temperature	Printer
		Microsoft XPS Document Margin [mm] 2
		Height logo (mm) 20

MAINTENANCE

The "AESA support" button allows launching Teamviewer for a remote connection. A button give you access to the user manual in PDF file.

ACCESSORIES AND OPTIONS

1. ISO 17025 certified control box type 7394

This option is required to check the accuracy of each range of the ohmmeter. This option also allows to simulate various test conditions in order to check the device.





Article No: 45.7394.0001.0

Delivered with ISO 17025 certificate

2. ISO 17025 copper rod 11mm length 1 m

This option is required to verify the overall accuracy of the equipment (including the ruler).



Delivered with ISO 17025 certificate

3. Label printer type Brother QL-700

This printer is directly connected to the USB port and prints the measured data and test conditions on labels (example here below).



D	1501010	0	4 405050
ID	AESA310	Sn :	1#05659
Date	4/15/2011	Time	8:49:00 AM
a_CU	0.393 %/°C	θN1	20 °C
Rmes	+3.8109 Ω/km	Duratio	n 00:00:14/2
Tmes	+20.70 °C		

4. Full page printer

This printer is directly connected to the USB port and prints the measured data and test conditions on full pages. It takes place on a specially adapted support fixed on the ResTest 8136 trolley.



Laserjet printer Adapted support for printer Article No: 51.0500.0021.0 Article No: 51.0001.0031.0

Article No: 45.0030.0005.0

Article No: 51.0500.0012.0



5. Protective cover

Article No: 51.0030.0077.0

This option covers the complete system in order to protect it when not in use.



6. Commissioning

Article No: 61.0001.0001.0

The commissioning will be performed on site. It will be organised as soon as the equipment is arrived at the end-user plant. The commissioning includes the installation of the equipment as well as the training of the operators.

7. Services

AESA offers also several additional services like:

- Warranty extension (standard = 24 months)
- Maintenance contract
- Upgrade, calibration, remote assistance, expertise, specific training, ...

Article No: 61.0100.0001.0 Article No: 61.0100.0011.0